

B18D_{6x4} ARTICULATED DUMP TRUCK



key features

- Gross power 170 kW (228 hp)
- Gross torque 810 Nm (597 lbf)
- Gross weight 33 042 kg (72,845 lbs)



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ENGINE

Configuration	Mercedes Benz OM906LA I-6 with exhaust brake and Engine Valve Brake (EVB)
Aspiration	Turbocharged and intercooled
Cooling system	Single pass radiator & charge air cooler
Gross power	170 kW (228 hp) @ 2 200 rpm SAE J1349
Net Power	165 kW (221hp) @ 2 200 rpm
Gross torque	810 Nm (597 lbf) @ 1 050 -1 850 rpm SAE J1349
Net torque	780 Nm (575 lbf) @ 1 050 -1 850 rpm
Displacement	6,37 litres (389 cu.in)
Fuel tank capacity	200 / (58 US gal)

TRANSMISSION

Layout	ZF 6HP592C with integral retarder Engine mounted box with rear output
Gear layout	Constant meshing planetary gears
Clutch type	Hydraulically operated multidisc
Torque converter layout	Hydrodynamic, with lock-up in all gears
Vehicle speeds	1st 2nd 3rd 4th 5th 6th R 10 16 28 40 56 65 10 km/h 6 10 17 25 35 40 6 mph

TRANSFER CASE

Output differential	VGR 13 200 Interaxle 50/50 proportional differential, pneumatically lockable whilst stationary or on the move.
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AXLES

Differential type	Bell 14T Spiral bevel type with Limited Slip
Final drive type	Outboard heavy duty planetary
Housing type	Steel fabricated

BRAKING SYSTEM

SERVICE BRAKE	Dual circuit, full hydraulic actuation caliper brakes on all wheels
Maximum brake force PARK & EMERGENCY	164 kN (36,900 lbf) Spring applied, air released driveline mounted disc.
Maximum brake force AUXILIARY BRAKE	396 kN (89,000 lbf) Automatic exhaust brake and Engine Valve Brake (EVB)
Maximum retardation	442 kW (593 hp)

WHEELS

Tyre: Size	20,5R25
Type	Radial Earthmover
Maximum ground pressure (laden)	134 kPa (19 psi)

SUSPENSION SYSTEM

Front: Type	Semi-independent leading arm type linkages supported by nitrogen/oil struts
Rear: Type	Pivoting walking beams equalize the load on each axle with laminated suspension blocks. Each axle is coupled to the chassis by a system of four rubber-bushed links for ideal vertical movement.

HYDRAULIC SYSTEM

Flow	Full load sensing system. A ground-driven, load sensing emergency steering pump is integrated into the main system
Pressure	184 /min (48.6 US gal/min)
Filter	25 MPa (3,915 psi) 10 micron

PNEUMATIC SYSTEM

System pressure	Air drier with heater and integral unloader valve, serving park brake and auxiliary functions 850 kPa (123 psi)
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ELECTRICAL SYSTEM

Voltage	24 V
Battery Type	Two maintenance free permanently sealed
Battery capacity	2 x 105 Ah (optional 2 extra batteries)
Alternator rating	28 V 80 A

STEERING SYSTEM

Angle	Hydrostatically actuated by two double acting cylinders, with ground-driven emergency steering pump. + - 45 degrees
Lock to lock turns	4,1

BODY

Capacity: Struck	8,5 m ³ (11.1 cu.yd)
Heaped, SAE 2:1	11 m ³ (14.4 cu.yd)
SAE 1:1	13,6 m ³ (17,8 cu.yd)
Rated payload	18 000 kg (35,683 lbs)
Raise time	12 s
Power down time	6 s
Tipping angle	70 degrees

OPERATING WEIGHTS

Empty:	Front	8 310 kg (18,320 lbs)
	Middle	3 485 kg (7,683 lbs)
	Rear	3 242 kg (7,147 lbs)
	Total	15 037 kg (33,151 lbs)
Laden:	Front	8 855 kg (19,522 lbs)
	Middle	12 218 kg (26,936 lbs)
	Rear	11 969 kg (26,387 lbs)
	Total	33 042 kg (72,845 lbs)

STANDARD EQUIPMENT

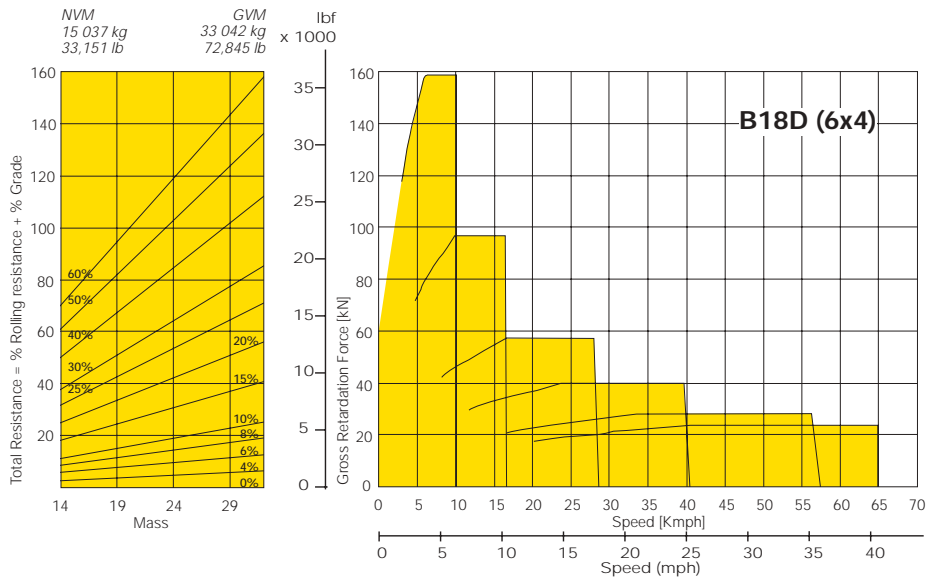
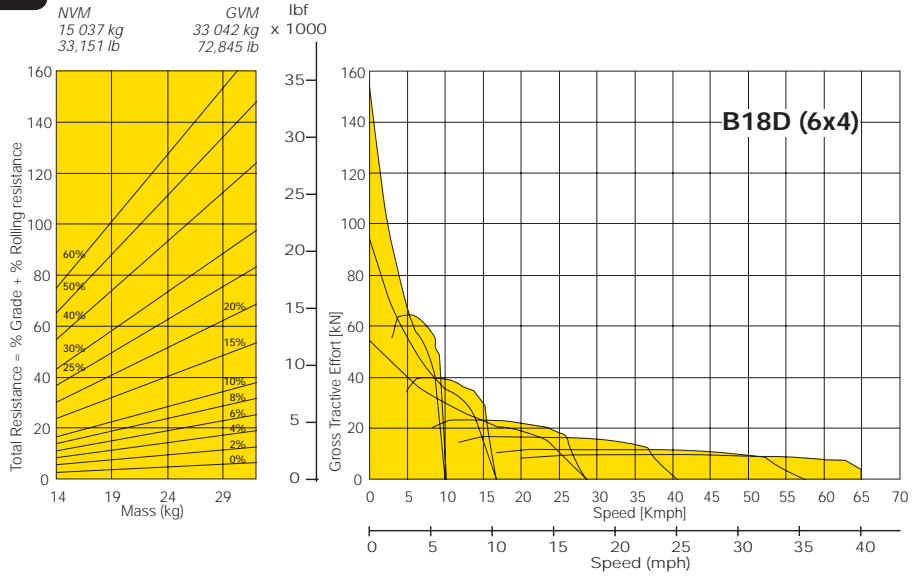
Cab	ROPS/FOPS certification Tilt cab for service access • Tinted safety glass • Rearview mirrors-regular and wide angle • Wiper/washer with intermittent control • Tilt and telescoping steering wheel • Adjustable, air suspension seat with retractable seat belt • Fold-away trainer seat with retractable seat belt • HVAC climate control system with filtered and ducted air • Wheel spanner set
Retarder	Integral transmission retarder
Other	Ground driven emergency steering

OPTIONAL EQUIPMENT

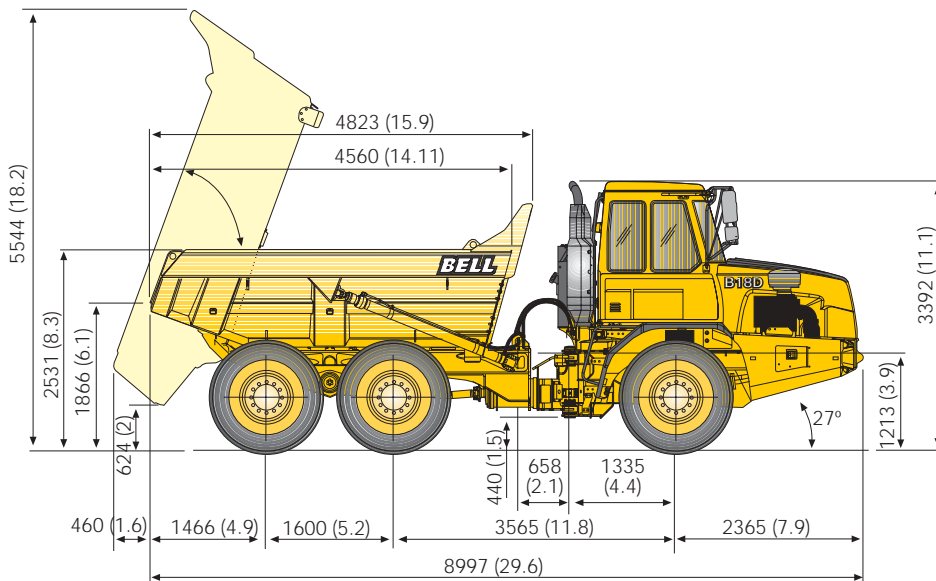
Flashing beacon
Work lights
Artic reverse light
Electrical horn

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GRADEABILITY

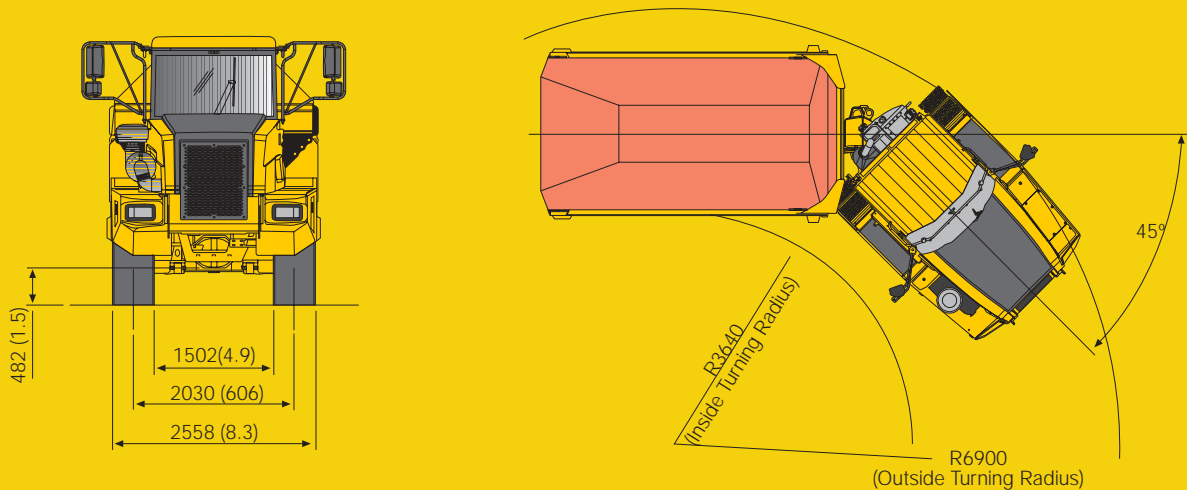


LINE DRAWING



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LINE DRAWING



What makes the B18D a great performer...

- **Supreme driver comfort from a nitrogen over oil strut semi-independent suspension system**
- **High performance engine with increased power and torque**
- **Improved cab - setting new standards in comfort, sound levels and simplicity in operation**
- **Quicker tip cycles**
- **Tighter turning circle**
- **Fewer scheduled service requirements**
- **Electronic component protection**
- **Improved service access**
- **Powerful hydraulic transmission retarder drastically cuts brake use extending pad life up to a factor of five**

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All dimensions are shown in millimetres, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. Photographs featured in this brochure may include optional equipment.

**Strong Reliable Machines
Strong Reliable Support**

