

**NET HORSEPOWER** 246 kW 329 HP @ 2.000 rpm

> MAX. PAYLOAD 27,3 ton

**BODY CAPACITY, HEAPED** 16,6 m<sup>3</sup>

**HM300-2** 

ARTICULATED DUMP TRUCK



**HM300-2** 

# WALK-AROUND

The HM300-2 with new ECOT3 engine, meets the EU Stage IIIA and EPA Tier III emission regulations, offers all around maximum productivity with faster travel speed and features that enhance efficiency, while reducing maintenance costs. From rough terrain construction sites to landfills – the HM300-2 has the competitive edge.

## Wide, spacious cab with excellent visibility

- The wide cab offers a comfortable operator and passenger environment
- Viscous mounts support the cab while absorbing vibration and noise
- Improved sealing and an integrated floor gives a low-noise cab. Interior noise level 76 dB(A)
- Additional front under view mirrors provide superior visibility

#### Tiltable cab

can be tilted rearward 36 degrees to provide easy service access to main components.



# High performance and environment-friendly SAA6D125E-5 ECOT3 engine

- Net horsepower 246 kW 329 HP
- Meets EU Stage IIIA and EPA Tier III emission regulations
- Engine power mode selection system realizes both greater productivity and improved fuel economy
- Higher engine output and torque improve productivity in all applications

## Fully hydraulic articulated steering

- · Light and easy operation
- Minimum turning radius 7,96 m

NET HORSEPOWER 246 kW 329 HP

MAX. PAYLOAD 27,3 ton

BODY CAPACITY, HEAPED 16,6 m<sup>3</sup>

## Komatsu designed, electronically controlled transmission for a comfortable ride

F6-R2 counter-shaft type transmission with K-ATOMiCS (Komatsu Advanced Transmission with Optimum Modulation Control System). Transmission shift hold button optimizes operator control.

#### Easy-to-load body

- Heaped capacity 16,6 m<sup>3</sup>
- Low loading height 2.790 mm
- High strength body constructed of thick wearresistant steel with 400 Brinell hardness



# HM300

## All terrain hydro-pneumatic suspension

The hydro-pneumatic suspension in both front and rear assures a comfortable ride even over rough terrain.

## Maintenance-free oscillating pivot

with tapered roller bearings means lower operating costs by eliminating the need to lubricate the hitch.

## **Differential locks provide excellent traction in rough terrain**

The oil-cooled multiple-disc interaxle lock can be turned on and off during travel. In addition, the limited slip differentials prevent the tyres on either side from slipping on soft ground for maximum traction.

# High capacity, reliable, continuously cooled, wet type multiple-disc brakes and retarder

- Fully hydraulic controlled wet multiple-disc brake
- Retarder absorbing capacity (continuous descent)
  349 kW 468 HP

# PRODUCTIVITY FEATURES



#### **Electronic control system**

Komatsu's electronic control system monitors the vehicle performance, optimizing emissions, fuel efficiency and noise levels, even under extreme conditions.

# Heavy duty HPCR system (High Pressure Common Rail fuel injection)

A high pressure pump pumps fuel into an accumulator chamber or 'Common Rail'. An ECU (electronic control unit) then optimizes fuel injection from the common rail into the engine cylinders. This improves engine power and fuel efficiency, reducing emission and noise levels.

# Heavy-duty cooled EGR system (Exhaust Gas Recirculation)

Cooled exhaust gas returned to the cylinders prevents nitrogen and oxygen bonding during combustion, reducing NOx emissions, lowering thermal stress and improving fuel efficiency.

#### Air-to-air charge air cooling system

By cooling the compressed air supplied by the turbocharger to the cylinders, this system optimizes combustion efficiency, reduces emissions and improves engine performance.

#### **New combustion system**

Our new combustion system optimises combustion timing and ignition. Thanks to extensive computer simulations and analyses, its specially designed combustion chamber reduces NOx and particulates emissions, fuel consumption and noise levels.

#### Engine power mode selection system

The system allows selection of the appropriate mode between two modes "High-power mode" or "Economy mode" according to each working condition. The mode is easily selected using a switch in the operator's cab.

#### High-power mode

Great productivity can be attained by taking full advantage of high output power. It is appropriate for job sites where large production on an uphill haul is required.

#### Economy mode

Engine speeds of the maximum output, downshift, and upshift are set to a lower level. It is suitable for light work on a flat haul.

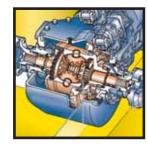
#### Komatsu designed electronically controlled countershaft transmission

The Komatsu designed electronically controlled transmission called K-ATOMiCS has been a success in Komatsu's rigid dump trucks. The electronic clutch modulation system ensures proper clutch pressure when the clutch is engaged. The total control system controls both the engine and transmission by monitoring the vehicle conditions. This Komatsu technology assures smooth shifting, maximising transmission life.

#### Komatsu designed differential locking systems

The full-time six-wheel drive system reduces slippage. A wet multiple-disc interaxle clutch also locks the three

axles in unison for greater traction. The interaxle lock can be switched on and off while the truck is travelling, thereby boosting productivity. In addition, limited slip differentials prevent the tyres on either side from slipping on soft ground.



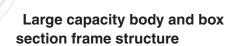


Hydro-pneumatic suspension with proven performance in larger articulated and rigid trucks is tailored for use in the HM300. The front axle hydro-pneumatic suspension employs "De Dion" type design, allowing the machine to ride more smoothly over bumps.

The rear-axles are mounted on a dynamic equal-

izer structure equipped with hydro-pneumatic suspension. The entire vehicle's suspension delivers a comfortable ride and

maximizes productivity.



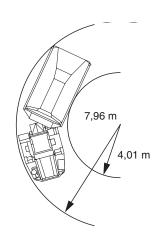
The 16,6 m³ heaped capacity is among the highest in its class. The low loading height of 2.790 mm enables easy loading. The body is built of high strength wear-resistant steel with a Brinell hardness of 400, and the body shape provides excellent load stability. Rugged enough for the toughest jobs, the HM300's frame is designed using a rigid box structure with connecting torque tubes made of high strength low alloy steel.

## Hydraulically controlled wet multiple-disc brakes and retarder

Wet multiple-disc brakes with proven performance in larger articulated and rigid trucks are tailored for use in the HM300. The large-capacity, continuously cooled, wet-multiple disc brakes also function as a highly responsive retarder which gives the operator greater confidence at higher speeds when travelling downhill. Retarder absorbing capacity (continuous descent): 349 kW 468 HP

#### **Articulated steering**

Fully hydraulic articulated steering offers low-effort operating performance and maneuverability. A minimum turning radius of only 7,96 m provides ability to work in tight areas.



# **OPERATOR ENVIRONMENT**

Komatsu has developed a state-of-the-art, wide comfortable cab. The low level of vibration and noise ensure maximum productivity from the operator.

#### Low-noise designed cab

Integrated cab and floor provide an airtight cab. The engine compartment is also sealed. The low noise and sound insulated muffler / exhaust pipe contribute to reducing sound levels. Together they offer a quiet and comfortable operator environment.

#### Wide, spacious cab with excellent visibility

The wide cab provides a comfortable space for the operator and a full size trainer's seat. A large electrically operated window and the operator's seat positioned on the left hand side ensures superior visibility.

#### Ergonomically designed cab

The ergonomically designed operator's compartment makes it very easy and comfortable for the operator to use all the controls. The result is more confident operation by operators and greater productivity. A rear view camera and monitor system is supplied as standard. The number of under view mirrors has been increased from one to three. The rear view mirrors from from two to four. Newly employed laminated glass in the windshield assures safe operation. In addition, electric heated rear window facilitates defrosting.



#### Easy-to-see instrument panel

The instrument panel makes it easy to monitor critical machine functions. In addition, a caution light warns the operator of any problems that may occur. This Komatsu on-board monitoring system makes the machine very friendly and easy to service.

#### Steering wheel and pedals

Low effort pedals reduce operator fatigue when working continuously for long periods. The tiltable, telescoping steering column enables operators to maintain an optimum driving position at all times.



#### **Built-in ROPS/FOPS**

These structures conform to ISO 3471 and SAE J1040-1988c standards.

#### Hydro-pneumatic suspension for all terrains

The hydro-pneumatic suspension assures a comfortable ride even over rough terrain and ensures maximum productivity and operator confidence.

#### Viscous cab mounts

Viscous mounts reduce the noise transmitted to the cab and achieve a quiet 76 dB(A) noise level



#### Air suspension seat is standard

The air suspension, fabric-covered seat which is adjustable to the operator's weight is provided as standard. The air suspension seat dampens vibrations transmitted from the machine and reduces operator fatigue as well as holding the operator securely to assure confident operation.

#### Electric body dump control lever

The low effort lever makes dumping easier than ever.

#### Supplementary steering and secondary brakes

Supplementary steering and secondary brakes are standard features.

Steering: ISO 5010-1992, SAE J1511 Brakes: ISO 3450-1996, SAE J1473



# EASY MAINTENANCE

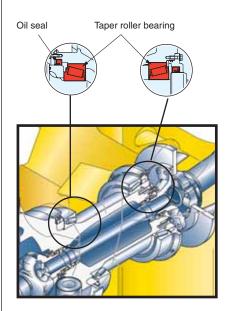
The HM300-2 has been designed to keep service time down and productivity up by having a maintenance-free oscillating pivot, a reduced number of grease points, easy access to filters, and longer intervals between oil changes.

#### Tiltable cab

The cab can be tilted rearward 36 degrees to provide easy maintenance/service for the engine and transmission.

Note: An external hydraulic pump is required to tilt the cab or a service crane can be used after easily removing only eight bolts.





#### **Extended service intervals**

In order to minimize operating costs, service intervals have been extended:

- Engine oil 500 hours
- Transmission oil 1.000 hours
- Engine oil filter 500 hours
- Transmission oil filters 1.000 hours

#### Guards

The following guards are provided as standard:

- Protective grille for rear window
- Engine underguard
- Heavy duty transmission underguard
- Propeller shaft guards
- · Exhaust thermal guard
- · Fire prevention covers

#### Fewer grease points

The number of grease points are minimized by using maintenance-free rubber bushings and a maintenance-free oscillating pivot.



# **S**PECIFICATIONS



#### **ENGINE**

Model	Komatsu SAA6D125E-5
Туре	Common rail direct injection, water-cooled,
	emissionised, turbocharged, after-cooled diesel
Rated capacity	246 kW/329 HP (ISO 9249 Net)
at engine speed	2.000 rpm
No. of cylinders	6
Bore × stroke	125 × 150 mm
Displacement	11,04 ltr
Max. torque	174 kgf-m
Governor	Electronically controlled
Lubricating system .	Gear pump, force-lubrication
Filter	Full-flow type
Air filter	Dry type with double elements and precleaner
	(cyclonpack type), plus dust indicator



#### **AXLES**

Full time all wheel drive with limited slip differential in all axles.
Final drive typePlanetary gear
Ratios:
Differential
Planetary



#### BRAKES

Service brakesFull-hydr	aulic control, oil-cooled multiple-disc type
Parking brake	Spring applied, caliper disc type
Retarder From	ont and center axle brakes act as retarder



#### **TRANSMISSION**

Torque converter	3-elements, 1-stage, 2-phase
Transmission	Full-automatic, counter-shaft type
Speed range	6 speeds forward and 2 reverse
Lock-up clutch	Wet, single-disc clutch
Forward	Torque converter drive in 1st gear, direct drive
	in 1st lockup and all higher gears
Reverse	Torque converter drive
	and direct drive in all gears
Shift control	Electronic shift control with automatic
	clutch modulation in all gears

#### Max. travel speeds:

	Forward				Reverse			
Gear	1.	2.	3.	4.	5.	6.	1.	2.
km/h	6,8	10,7	16,2	25,5	38,4	58,6	7,6	18,1



#### STEERING SYSTEM

Type Articulated type, fully hydraulic power steering
with two double-acting cylinders
$\label{thm:continuous} \textbf{Supplementary steering} \ . \ \textbf{Automatically actuated, electrically powered}$
Minimum turning radius, wall to wall
Articulation angle45° each direction



#### SUSPENSION

Front	Hydro-pneumatic suspension
Rear	Combined hydro-pneumatic
	and rubber suspension system



#### MAIN FRAMI

Type Articulated type, box-sectioned
construction on front and rear
Connected by strong torque tubes



#### BODY

Capacity:	
Struck	12,9 m³
Heaped (2:1, SAE)	16,6 m³
Payload	27,3 tons
Material	130 kg/mm²
40	0 Brinell high tensile strength steel
Material thickness:	
Bottom	14 mm
Front	8 mm
Sides	12 mm
Target area (inside length × width)	5.240 mm × 2.685 mm
Heating	Exhaust heating (option)



#### HYDRAULIC SYSTEM

Hoist cylinder	Twin, 2-stage telescopic type
Relief pressure	20,6 MPa 210 kg/cm <sup>2</sup>
Hoist time	12 sec



#### CAB

Dimensions comply with ISO 3471 and SAE J1040-1988c ROPS (Roll-Over Protective Structure) standards.

# **S**PECIFICATIONS



#### **WEIGHT (APPROX.)**

24.040 kg
51.420 kg
55,8%
23,6%
20,6%
30,3%
35,5%

Rear axle......34,2%



#### **TYRES**

Standard tyres ......23.5 R25



## SERVICE REFILL CAPACITIES

Fuel tank	384 ltr
Engine oil	37 ltr
Torque converter, transmission and retarder cooling	77,5 ltr
Differentials (total)	63,5 ltr
Final drives (total)	24 ltr
Hydraulic system	120 ltr
Suspension (total)	10,4 ltr



#### **GROUND PRESSURE**

At 75 mm ground penetration and with specified weights and tyre pressures:

Tyre size	23.5 R25	750/65 R25
Unloaded		
Front	129 kpa	103 kpa
Center	68 kpa	53 kpa
Rear	61 kpa	51 kpa
Loaded		
Front	143 kpa	120 kpa
Center	169 kpa	140 kpa
Rear	164 kpa	136 kpa

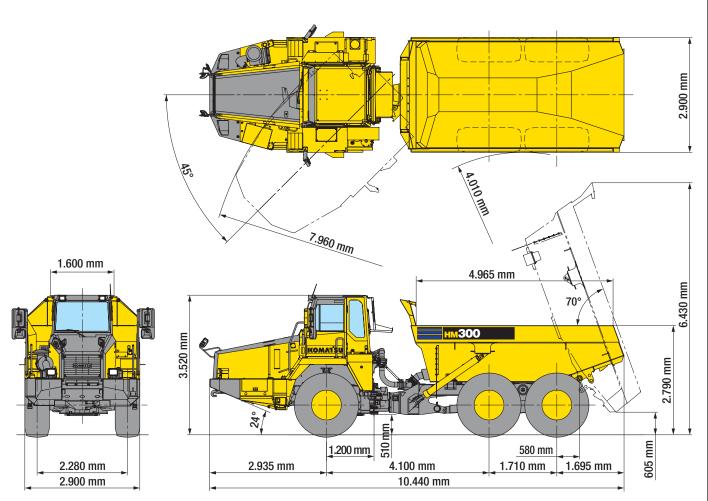


#### **ENVIRONMENT**

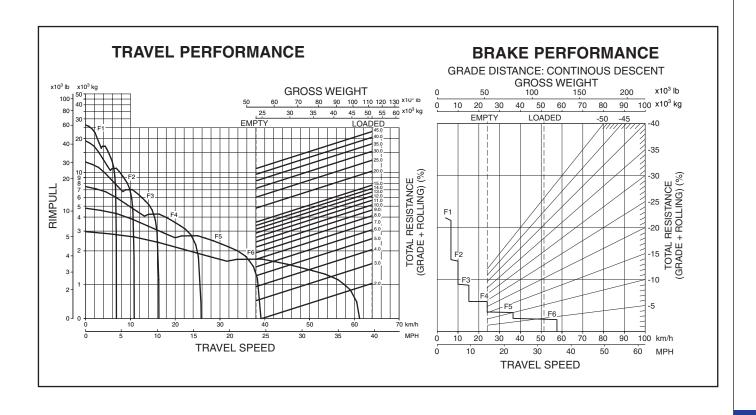
Engine emissions ...... Fully complies with EU Stage IIIA and EPA Tier III exhaust emission regulations

Noise levels





All measurements with tyres 23.5 R25; if equipped with tyres 750/65R25: Overall height 3.505 mm, overall width 3.200 mm, tread 2.435 mm



# ARTICULATED DUMP TRUCK

## STANDARD EQUIPMENT

#### **ENGINE**

- . Komatsu SAA6D125E-5 engine, EU Stage IIIA/EPA Tier III compliant
- Exhaust muffler with stack
- Alternator 50 A/24 V
- Batteries 2×12 V/136 Ah
- . Starting motor 7,5 kW

#### CAB

- Tiltable ROPS/FOPS cab
- Air conditioner
- EMMS (Equipment Management Monitoring System) with self-diagnostic function and maintenance display
- Heated rear window
- · Operator seat, reclining, air suspension type with retractable 78 mm width seat belt
- Trainer seat
- Power window (l.h.)
- Steering wheel, tilt and telescopic
- · Sun visor, driver's side front window
- Body dump counter
- · Cigarette lighter, ashtray, cup holder, space for lunch box

#### LIGHTING SYSTEM

- · Back-up light
- Hazard lights
- · Headlights with dimmer switch
- · Indicator, stop and tail lights

#### **GUARD AND COVERS**

- · Engine underguard
- · Propeller shaft guards, front and rear
- Transmission underguard
- · Exhaust muffler thermal guard
- · Fire prevention covers

#### SAFETY EQUIPMENT

- Back-up alarm
- · Anti-slip material on fenders
- Automatic supplementary steering
- Coolant temperature alarm and light
  23.5 R25
- Hand rails for platform
- · Horn, electric
- · Ladders, left and right hand side
- Protective grille for rear window
- · Rearview mirrors
- · Steering joint locking assembly
- Under view mirrors
- · Rear view camera and monitor

· Electronic hoist control system

#### TYRES

#### **OTHER**

- · Centralized greasing
- Electric circuit breaker, 24 V
- Limited slip differentials in all axles

## **OPTIONAL EQUIPMENT**

#### **ENGINE**

Alternator 75 A/24 V

- Power window (R.H)
- Radio
- · Cassette-radio

#### **BODY**

- . Body exhaust heating kit
- Body liner

- Tail gate, wire type
- · Upper side extension, 200 mm

#### LIGHTING SYSTEM

- · Back work lights, left and right side
- Fog lights

#### SAFETY EQUIPMENT

· Wheel blocks

#### TYRES

• 30/65 R25 (750/65 R25)

- KOMTRAX™ Komatsu Tracking System (Step 2)
- Fire extinguisher
- · Gas charge tool for suspension cylinders
- Toolkit and spare parts for first service
- Vandalism protection
- · Jack, 30 ton capacity

Call the experts



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