

3126 Engine

The six-cylinder, turbocharged and aftercooled engine is built for power, reliability, economy and low emissions.



Powerful performance. The 9382 opportunis at full actif by wheel power of 108 kW (145 hp), while meeting all current and proposed worldwide emissions standards up to the year 2001. The four-order eyel design felterest to the proposed of t

Torque Ries. The unit injected fuel system provides a controlled fuel delivery increase as the engine lugs back from rated speed. This occurs during the work cycle and results in increased horspoore above rated increased horspoore above rated proved. Combined with increased lorque proved. Combined with increased lorque proved in the combined of the combined proved in the combined of the combined

Turbocharger enhances performance and engine efficiency, especially at high altitudes by packing more air in the cylinders for excellent combustion.

Jacket Water Aftercooler reduces smoke and emissions by providing a cooler, more efficient combustion. Crankshaft is forged and induction

hardened for long-term durability. Connecting rods can be removed through the tops of the cylinders for excellent serviceability. Individual, high-pressure unit injectors atomize fuel efficiently for economy and low emissions.

Deep skirt designed block ensures

rigidity and reduces vibration.

Two-piece pistons with forged steel crown and aluminum skirt provide durability, low vibration and enhanced fuel efficiency.

Camshaft roller followers reduce wear for durability and fuel economy. Followers and pushrods can be easily replaced without removing the camshaft.

Easy maintenance. The engine can be rebuilt for a second life. Caterpillar remanufactured parts are available to economically replace many components.

Standard Equipment

Standard equipment may vary. Consult your Caterpillar dealer for specifics.

Electrical Alternator (50-amp)

Batteries (two 12-volt, maintenance free, 650 CCA) Converter, 12-volt

Direct electric starting (24-volt) Ignition key start/stop switch Lighting system, Halogen (road and working)

Operator Environment Cab, pressurized with sound suppression and rollover protective

structure (ROPS) Cigar lighter Cloth seat, KAB Cup and thermos holders

Dome light Hom, electric (steering wheel mounted) Implement lever lockout

Instrumentation Battery voltage gauge Engine coolant temperature gauge Fuel level gauge Hydraulic oil temperature gauge

Radio ready cab, includes 2-amp converter Rearview mirrors, interior

Seat belt, retractable, 75 mm (3") wide

Warning indicators

Alternator Coolant temperature Hydraulic filter bypass Hydraulic oil temperature Parking brake Service brake oil level

Windshield washers/wipers, wet-arm (front and rear), front intermittent Power Train

Brakes, full hydraulic, enclosed wet-Cat 3126 diesel engine, turbocharged

and aftercooled Fuel filters, series

Multi-row modular radiator Precleaner, engine air intake Radiator cooling fan, hydraulically

Torque converter Transmission, automatic power shift (4F/3R) with fully automatic speed range control and quick gear kickdown button Transmission neutralizer on/off switch

Other Standard Equipment Automatic bucket positioner Automatic lift kickout Bottom guard Drawbar hitch with pin Fenders, front and rear Hydraulic diagnostic connectors Indicators

Air cleaner service Coolant level sight gauge Hydraulic oil level sight gauge Loader linkage, sealed Z-bar design Long Life Coolant antifreeze Pilot hydraulic controls Steering, load-sensing hydraulic Tilting hood, non-metallic, one-piece Vandalism protection caplocks

Optional Equipment

Optional equipment may vary. Consult your Caterpillar dealer for specifics. With approximate changes in operating weights.

	kg	lb		kg	Ib
Air conditioning	73	161	Hydraulic oil cooling package	3	
Auxiliary lighting package	8	18	Hydraulic arrangement:		
Buckets		see page 8-10	Three valve	25	.55
Cab removed, ROPS remains	-198	-437	Wobble stick	0	- 0
Differentials:			Mirrors, outside mounted	5	11
NoSPIN (rear only)	2	5	Payload Control System	15	. 33
Limited Slip (front and rear)	8	18	Ride Control System	22	49
Field installed attachments:			Roll-down sun screen (rear window)	2	- 4
Guard, power train	57	126	Seat, air suspension	5	
Engine coolant heater,			Signal lights, directional	8	18
120-volt, 220-volt	1.4	3	Speedometer	1	
Lighting system, warning			Starting aids:		
(rotating beacon)	3	7	Air intake heater	2	
Mirrors, outside mounted	5	- 11	Engine coolant heater, 120-volt	1.4	3
Emergency starting receptacle			Ether starting aid	1	
Radio, AM/FM cassette			Receptacle, 120-volt, 220-volt	3	7
in fixed mounting or quick release versions	1.5	2	Steering, supplemental	30	66
Voltage converter, 5-amp,	1.3		Sun visor	1	
15-25 amp	1.5	3	Traction Control System	73	161

Custom Products Offerings

High Lift Arrangement 3rd Valve Conversions High Ambient Packages Reversible Fan Removals Retrofit Kits Ride Control Payload Control System 3rd Valve

Fenders Secondary Steering Wobble Stick

Standard Equipment

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Electrical Alternator (50-amp)

Batteries (two 12-volt, maintenance free, 650 CCA)

Converter, 12-volt Direct electric starting (24-volt) Ignition key start/stop switch Lighting system, Halogen (road and working)

Operator Environment Cab, pressurized with sound suppression and rollover protective

structure (ROPS) Cigar lighter Coat book Cloth seat, KAB Cup and thermos holders

Dome light Heater and defroster Horn, electric (steering wheel mounted) Implement lever lockout

Battery voltage gauge Engine coolant temperature gauge Hydraulic oil temperature gauge

Radio ready cab, includes 2-amp Rearview mirrors, interior

Seat belt, retractable, 75 mm (3") Warning indicators Alternator

Coolant temperature Engine oil pressure Hydraulic filter bypass Hydraulic oil temperature Parking brake Service brake oil level Windshield washers/winers, wet-arm

Power Train Brakes, full bydraulic, enclosed wet-

and aftercooled

Fuel filters, series Fuel priming aid Fuel/water separator Multi-row modular radiator Precleaner, engine air intake Radiator cooling fan, hydraulically

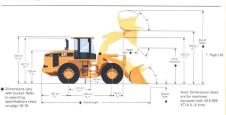
Transmission, automatic power shift (4F/3R) with fully automatic speed range control and quick gear Transmission neutralizer on/off

Other Standard Equipment Automatic lift kickout Bottom guard Drawbar hitch with pin Fenders, front and rear Hydraulic diagnostic connectors

Air cleaner service Coolant level sight gauge Hydraulic oil level sight gauge Loader linkage, sealed Z-bar design Long Life Coolant antifreeze Pilot hydraulic controls Steering, load-sensing bydraulic Tilting hood, non-metallic, one-piece Vandalism protection caplocks

Dimensions

All dimensions are approximate



Width over tires		Width over tires clearance		verti	ige in cal msions
mm	inches	mm	inches	mm	inches
2607	102.6	401	15.8	1	0.04
2602	102.4	427	16.8	27	1.06
2601	102.4	400	15.7		
2595	102.2	410	16.1	10	0.39
2594	102.1	406	15.9	6	0.24
	Width o mm 2607 2602 2601 2595	Width over tires mm inches 2607 102.6 2602 102.4 2601 102.4 2595 102.2	Width over tires Groun clear mm inches mm 2607 102.6 401 2602 102.4 427 2601 102.4 400 2595 102.2 410	Ground clearmen mm inches mm inches 2607 102.6 401 15.8 2602 102.4 427 16.8 2601 102.4 400 15.7 2595 102.2 410 16.1	Middle over lines Ground Glearmes Gl

Supplemental Specifications

	Change in Operating Weight		Change in Articulated Stati Tipping Loa	
	kg	lb	kg	lb
Remove cab only, ROPS	-198	-437	-191	-421
20.5-25 12 PR (L-2)	-60	-132	-39	-86
20.5-25 12 PR (L-3)	85	187	. 56	
20.5 R25 XTLA (L-2)				
20.5 R25 GP-2 B (L-2/3)	. 130	287	86	190
20.5 R25 XHA (L-3)		379	114	251

Note: Tire options include tires and rims. Cateroillar cab and Rollover Protective Structure (ROPS) are standard in North

Features

- · meets OSHA and MSHA limits for operator and sound exposure with
- doors and windows closed (according to ANSI/SAE J1166 MAY90)
- · ROPS meets the following criteria:

 - SAE J394 - SAE 1040 APR88
 - -ISO 3471-1:1986 -ISO 3471:1994
- · also meets the following criteria for
 - Falling Objects Protective Structure:
- -SAE J231 JAN81 -3449:1992 LEVEL II When properly installed and maintained,

Note

Cab

the cab offered by Caterpillar when tested with doors and windows closed according to ANSI/SAE J1166 MAY90. meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture. The operator sound pressure level is 75 dB(A) when measured per ISO 6394 or 86/662/EEC

Service Refill Capacities

Tires

Tubeless, nylon, loader-design tires,

Choice of

- 20.5-25, 12 PR (L-2)

20.5-25, 12 PR (L-3) 20.5-R25 GP-2B (L-2/3) steel radial

 20.5-R25 XTLA (L-2) steel radial 20.5-R25 XHA (L-3) steel radial

In certain applications (such as load-andcarry work) the loader's productive capabilities might exceed the tires' tonnes-km/h (ton-mph) capabilities. Caterpillar recommends that you consult a tire supplier to evaluate all conditions before selecting a tire model.

Steering Ratings

Full hydraulic power steering. Meets SAE J1511 FEB94 and ISO 5010:1992

5480 mm (187)

Minimum turning radius

Steering angle, each direction	40°
Hydraulic output at 2597 rpm and kPa (1000 psi)	6900

102 liters/min (27 gpm) setting 22 800 kPa (3306 psi)

Features

(over tire)

- · center-point frame articulation · load sensing hydraulic steering pump
- · front and rear wheels track · flow-amplified, closed-center,
- pressure-compensated system · steering-wheel operated metering pump controls flow to steering
- cylinders · full-flow filtering
- · adjustable steering column

Bucket Controls

Pilot-operated lift and tilt circuits.

Lift circuit features · four positions: raise, hold, lower and

· can adjust automatic kickout from horizontal to full lift

Tilt circuit features

- · three positions: tilt back, hold and dump · can adjust automatic bucket positioner
 - to desired loading angle · doesn't require visual spotting

Controls

- two lever control (standard) · three lever control (optional)
- · wobble stick (optional) combines lift and tilt controls · lever lock control

Hydraulic system

(including tank)

Axles Fixed front, oscillating rear (±12°).

Features

- · maximum single-wheel rise and fall:
- 420 mm (16.5") · differentials, enclosed brakes and
- final drives included · threaded nuts to set bearing pre-load Patented Duo-Cone Seals between

2000 hours or one year)

axle shaft and housing uses SAE 30W (oil change interval:

Brakes

Meet the following standards: OSHA,

Service brake features

- · full-hydraulic actuated, oil-disc brakes
- · completely enclosed and sealed
- · adjustment-free
- · separate circuits for front and rear · dual pedal braking system with
 - switchable left or right pedal

Parking brake features

- · mechanical, shoe-type brake
- · mounted on transmission output · pull-cable operated

Final Drives

Planetary final drives consist of ring gears and planetary carrier assemblies

Features · ring gears are pressed in and doweled

- · carrier assemblies include: - planet gears with full-floating
 - bronze sleeve bearings - planet shafts
 - retaining pins
 - bearings
- sun gear shafts - planetary carriers

Loader Hydraulic System

Open-centered, interrupted series system with full-flow filtering. System is completely sealed. Pilot-operated controls.

Implement system, vane-type pump		
Output at 2597 rpm and 6900 kPa (1000 psi) with SAE 10W oil at 66°C (150°F)	163 liters/min	43 gpm
Relief valve setting	24 800 kPa	3600 ps
Cylinders, double acting: lift, bore and stroke	127 x 693 mm	5.00 x 27.25
Cylinder, double acting: tilt, bore and stroke	139.7 x 527 mm	5.5 x 20.75

Pilot system, variable displacement piston-type pump*

6900 kPa (1000 nsi) with SAE 10W oil at 66°C (150°F) 27 gpm

seconds
6.0
1.4
2.8
10.2

Features

Hyd

- · completely enclosed system
- · low effort, pilot-operated controls · full-flow filtering
- · reusable couplines with O-rine face

*Common with steering pump.

Engine R

Four-stroke cycle, six-cylinder 3126 turbocharged diesel engine.

Ratings*	kW.	hp	*Power rating conditions
Rated flywheel			 based on standard air conditions
@ 2200	1.00	1.46	25°C (77°E) and 00 FPs (20-12)

dry barometer @ 1900 rpm

The following ratings apply at 2200 rom when tested under the specified standard conditions for the specified

vet power	kW.	hp	PS
Caterpillar	108	145	
ISO 9249	108	145	
SAE J1349	108	145	
EEC 80/1269	108	145	
DIN: 20020			161

) rpm
n 564 lb-ft

Lotal rise		24%	
Dimensions			
Bore	110 mm	4.3 in	

Exhaust emissions

- requirements: EU OCT 1998
- US EPA JAN 1997 Japan MOC APRIL 1997

- in Hg)
- · used 35° API gravity fuel having an LHV of 42 780 kJ/kg
- 838.9 g/L (7.001 lb/U.S. gal)]
- · net power advertised is the power available at the flywheel when the engine is equipped with fan,
- alternator, air cleaner, and muffler no derating required up to 2300 m (7500 ft) altitude
- Features
- direct-injection fuel system with. individual adjustment-free unit injectors for cylinders
- · water jacket aftercooled
- · 3-ring aluminum-alloy/forged steel
- · induction-hardened, forged crankshaft · uniflow cylinder head design with
- two alloy-steel valves per cylinder · deep-skirted cast cylinder block · tapered connecting rods
- · direct-electric 24-volt starting and
- charging system with two 12-volt, 650 CCA Caterpillar maintenancefree batteries, heavy duty starter and a 50-amp alternator

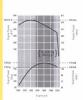
Transmission

Countershaft power shift transmission with four speeds forward and three

Maximum travel speeds (standard 20.5-25 tires)

		KITYTI	mph
Forward	1	7.0	4.3
	2	12.7	7.9
	3	21.9	13.6
	4	35.9	22.3
Reverse	1	7.0	4.3
	2	12.7	7.9
	3	21.9	

- · single lever to control both speed and
- · separate control to lock in neutral · single-stage, single-phase torque
- · automatic shift capability
- . F-37 high energy friction material provides long clutch life
- · high contact ratio gears are precision ground for quieter operation



Hydraulics

Powerful hydraulics are the invisible force behind the loader's muscle and flexibility.



Matched hydraulics. Pump flow and large-bore lift and tilt cylinders (1) ensure quick, efficient load handling.

Low-effort hydraulic control. A pilot control valve enables the operator to move the control lever with minimum effort. This reduces operator fatigue, while providing quick response apprecise control. Lift height and digging angle can be preset, ensuring accuracy and cutting down on operator distractions.

Caterpillar XT hose and couplings (2) are uniquely designed and tested to work together as a system for superior performance.

- Hoses are specifically engineered and manufactured for high abrasion resistance, excellent flexibility and easy installation. In today's hydraulic systems, that means long life, low unscheduled downtime and reduced operating costs.
- Caterpillar couplings use O-ring face seals which provide positive sealing for reliable leak-free connections.
 Reliable components reduce the risk of leaks and blown lines, helping

Pressure taps allow quick diagnosis of the hydraulic system. sensing steering maximizes machine performance by directing power through the steering system only when needed. When the machine is not steering, more engine power is available to generate rimpull, breakout and lift forces. Load sensing reduces horsepower draw by up to 8%, resulting in increased fuel economy. Large-bore steering subleages allow generates.

Smooth, efficient steering, Load

system uses a nitrogen-oil accumulator in the hydraulic lift circuit that acts as a shock absorber, Automatic Rade Control System benefits include a more controlled ride, less dynamic stress on structures and components, reduced tire flexing and greater payload retention. Collectively these benefits contribute to improved operator efficiency, lower operating cost and enhanced

Automatic Ride Control. This Caterpillar

Attachments

Add versatility to your machine with a wide range of buckets and attachments designed for the 938G to optimize your operation.





















Buckets.

· High Dump - ideal for loading stockpiled, light material into high sided trucks or hoppers.

- · Grab and Grip loads materials ordinary buckets can't reach: serrated jaws surround and capture materials
- · Side Dump permits loaders to operate in congested worksites, but also dumps forward like a
- conventional bucket. · Quick Coupler - provides unmatched versatility and eliminates the need for multiple machines. Most Cat buckets can be fitted for
 - Caterpillar quick couplers.

· Other available buckete: -Woodchip. -Coal. -Fertilizer. -Light material. -Rock. -Sand and gravel. -Landfill/refuse. -Multi-purpose.

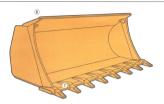
Forks.

- . Log and Lumber ideal for a wide range of jobs - loading, decking and sorting lumber, logs, or palletized material. (Various tine lengths and
- clamps available.) · Millyard - maximize loader efficiency in millyard applications.
- · Other available forks: Pallet forks (various clamp options). -Core forks. -Hay ejector forks.

Other Attachments.

- · Rakes use for fast, economical
- · Tire loader specially designed to feed tires to shredder or load trucks.
- · Hooks convert any brand or type of pin-on tool or attachment to quick coupler.
- · Also available: -Material handline arms. -Snow plows.

-Reversible plows. See your Caterpillar dealer for these. as well as a number of other specialty



Penetration Buckets (6) - Designed with a flat floor and curved side bars loadability in a variety of stripping and excavating applications. These adapters (7) which provides a clean, unrutted work surface.

Five tip options (8) are available to provide the best combination of wear life, penetration and strength needed

Consult your Caterpillar dealer for the tip recommendations for your application.

8 Tip Options





Heavy-duty Long







Cat Buckets and Ground Engaging Tools

Four buckets and a large choice of Ground Engaging Tools maximize performance in all applications.



General Purpose Buckets - Designed for excellent loadability and lone life in a broad range of applications such as bank loading, excavating, and stock pile Corner Guard System - Allows maximum flexibility between teeth and edge systems providing superior application.

Bolt-on cutting edge and end bits. (1)

· Standard DH-2 for superior strength and wear life . Abrasion Resistant Material (ARM) with impregnated tungsten carbide for maximum wear life in low-to-

Bolt-on Teeth

medium impact application. New two-holt corner adapter (2)

Bolt-on two-strap center adapters (3)

. Bolt-on segments (4) protect the base edge eliminating scalloping and maintaining a smooth work surface.

. Tins (5)

 Retention Systems — Two systems are now available - standard and heavy duty. The heavy duty system eliminates pin walking and the resultant tip loss in particularly severe loading conditions.

The 938G cab is a spacious and comfortable work environment that promotes productive operation. The new cab includes larger windows, better ergonomics and generous storage areas.

Access/egress is through a new twodoor design. Both doors open fully and lock flush against the side of the cab. Doors are available with either fixed or stiding glass windows. Steps are wide and anoted out for secure footine.

1 Larget windows: improve the viewing area in all directions. Twelve precisions are large to the control more glass area? opens the operator in view for remarkable forward and peripheral viewing. The stylich, sloping hood allows the operator a better view to the rear of the machine. View to the bucket corners is better, too, Silicone-bonded windshield and rear window eliminate pillar obstructions and improve serviceability.

"Compared to the former model.

2. Automatic shift control allows the operator to concentrate or the work, not gear selection. Preset factory shift points ressure each shift occurs at optimum torque. A switch allows the operator to select either automatic or manual shifting. The low-effort of manual shifting. The low-effort shift occurrol allows one-banded shifting for speed or directional changes.

3 Quick gear kickdown button lets the operator downshift easily to a lower gear, saving time, increasing bucket fill factors and lowering cycle times. 4 Pilot-assisted hydraulic bucket control makes low-effort operation possible.

 Padded, adjustable wrist rest helps reduce fatigue.

 Load consing steering system with

6 Load-sensing, steering system with flow amplification matches steering response to application requirements.

7 Steering console and all the machine's primary gauges can be positioned infinitely within the tilt

positioned infinitely within the tilt range by the operator. With the stroke of a lever, the entire console lifts effortlessly out of the way for easy access or egress.

8 Dual suspended brake pedals serve brake and transmission neutralizer functions (left pedal only for neutralizer) so the operator can maintain high engine rpm for full hydraulic flow. Suspended pedals are the most ergonomic and also simplify cleaning the ball floor.

Generous storage space includes:
 Lockable compartment for personal

items.

 Coat hook.
 Molded compartments for lunchbox, cooler, thermos, cup or can.

10 Parking brake.

11 Warning indicators.
12 Traction control indicator.

Radio ready means this cab includes a 12-volt converter (5-amp), speakers, antenna, all wiring and brackets for emertainment or communications radio

Seat options include the standard seat with adjustable fore/alf position scataback angle, fumbur support, bottom cushion height, armrest angle and suspension stiffness. The seat cover is a combination of durable, breathable cloth and vinyl. Also available is the optional Cat Contour Series Seat, with added back support extension and electrically admistable air supension.

Other options available for the 938G operator's station:

Sun visor for the front windshield.

- Roll-down sun screen for the rear
- External mirror package.
 Auxiliary lighting package including cab-mounted flood lights and rear
- Air conditioning, that uses R-134a refrigerant which does not contain chlorofluorocurbons.



Heavy duty axies and brakes are designed to last in all kinds of penetraling conditions. Planetary final drives use full-flowing bronze sleeve bearings in the planet geans and differential pinion. Oil-fish brakes are adjustment free and fully enclosed to lock out contaminums. Patiented Duc-Come Seals between the acts shafty and hoosings keep lathication in and dirt out. Oscillating or axis helpsy ensure four-wheel ground contact for traction and stability, even on rugged.

Power shift transmission with automatic shift capability is designed, developed and built by Caterpillar. The electronically controlled power shift transmission allows full-power speed and directional changes. Fully modulated shifts increase component life and productivity, and help reduce operator faigures.

Easy maintenance is designed into the transmission. Built-in pressure taps help reduce troubleshooting time for increased machine availability. 2 Optional Traction Control System is a state-of-the-art Caterpillar electronic system. Sensors (A) measure axle shaft rotation and vehicle articulation (B). When a tire slips, the system applies the service brake and torque is transferred through the differential to the wheel with the better traction. whether traveline straight ahead or turning. An energy management system monitors brake energy and protects the brake system by automatically reducing brake pressure as needed. The system operates on all four wheels independently, providing the maneuverability of an open differential and the power of a limited slip.

Optional limited-slip differentials and NoSPIN rear differentials are also available to deliver traction in low

conditions



Optional Equipment

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Guard, power train	57	126	Seat, air suspension	5	11
Engine coolant heater,			Signal lights, directional	8	18
120-volt, 220-volt	1.4	3	Speedometer	1	2
Lighting system, warning			Starting aids:		
(rotating beacon)	3	7	Air intake heater	2	5
Mirrors, outside mounted	5	- 11	Engine coolant heater, 120-volt	1.4	3
Emergency starting receptacle			Ether starting aid	1	2
Radio, AM/FM cassette			Receptacle, 120-volt, 220-volt	3	7
in fixed mounting or quick	1.5	2	Steering, supplemental	30	66
Voltage converter, 5-amp.	1.3		Sun visor	1	2
15-25 amp	1.5	3	Traction Control System	73	161

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Waste Arrangement
High Lift Arrangement
3rd Valve Conversions
High Ambien Packages
Reversible Fan
Removals
Retrofit Kits
Ride Control
Payload Control System
3rd Valve
Fenders
Secondary Steering
Wobble Stick