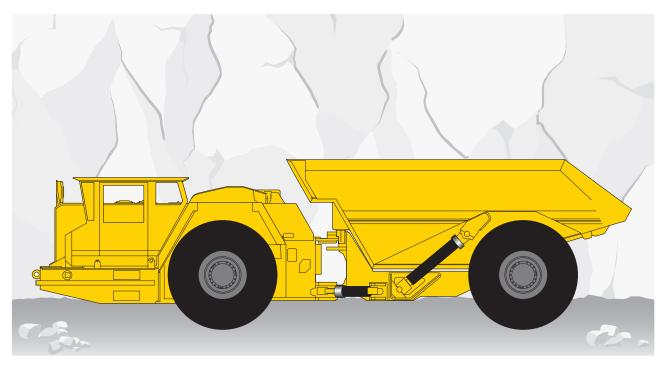
Atlas Copco Underground trucks

Minetruck MT5020

Technical specification



The Minetruck MT5020 is a fast 50 metric ton capacity underground truck, with an ergonomically designed operator's compartment for unparalleled productivity in demanding underground mines.

Features

Dump box

- Optimum box profile for clean and fast dumping
- Box support and lock for safe work under box

Operator's compartment

- Ergonomically and spacious designed compartment for maximum safety and minimal operator fatigue with:
- Forward seating enclosed cabin
- ROPS and FOPS certified for maximum safety
- Air conditioning for convenient working conditions
- Tilt-telescopic steering wheel
- Trainer seat
- Compliant with sound regulations to minimize operator's fatigue; reduced noise level to 83 dB(A) inside the cab
- -Widewindows for safety and enhanced operator's visibility
- 3 point mounting points for entry and exit from operator's compartment
- Back up camera and monitor for operator assistance

• Great serv

- Great serviceability with centralized service points
- Long-life roller bearing centre hinge
- Anti skid material at service access points

ibility and accessability to components

• Maximum operating ambient temperature 52°C (125F)

• Atlas Copco unique powertrain includes an upbox and a

combined transmission and converter for improved vis-

· Electronic transmission and engine control system for

• Central manual lubrication

smooth and precise shifting

• A high power-to-weight ratio

- Hydraulic hoses, electric cables and hot surfaces are well routed and protected
- Carries the highest speed per tonne

Power frame

• Front axle suspension, a gas-hydraulic system for improved operator comfort and vehicle handling



Specifications

Capacities	
SAE	
Tramming capacity	50 000 kg

Engine

• Cummins Diesel Engine, QSK19-C65	50, EPA Tier 1/EU Stage
• Power rating at 2100 rpm	485 kW/650 hp
• Maximum torque at 1300 rpm	3 084 Nm
• MSHA Part 7 ventilation rate	1 274 m³/min
Ventilation particulate index	934 m³/min

- Catalytic exhaust purifier and silencer
- Dry type air cleaner
- Exhaust heat protection
- Remote engine oil drain

Transmission and converter

- Planetary, automatic 6 speeds forward/2 speeds reverse with integral single stage converter with automatic lock up
- Up box: Power transmitted through a 1:1 gear ratio box
- Drop box: Power transmitted through a 1:1 gear ratio box
- Allison......M6610AR

Axles

- · Conventional front and rear differential
- Front-axle oscillating suspension "A" frame with hydraulic suspension cylinders and accumulator cushioning
- All wheel drive

Brakes

Fully enclosed, force cooled, spring applied hydraulic release multiple wet discs at each wheel end

- Hydraulic retarder



The MT5020 is standard equipped with a rear vision camera A small detail, but definitely worth viewing - is the standard equipped camera for improved operator's visibility.

Motion times

Dump box

Dumping 15 seconds

Tyres

Tubeless, steel radial, lug tread design for underground mine service

- * As applications and conditions vary, Atlas Copco recommends that the user consults with tyre suppliers to obtain the optimum tyre selection

Suspension

The suspension is a gas-hydraulic system for improved operator comfort and vehicle handling while minimizing frame stress

- Individual self levelling suspension

Operator's compartment

- · Forward facing seat
- · Cabin ISO ROPS/FOPS approved
- KAB 555 seat with retractable seat belts
- Air conditioner
- Trainer seat
- Back up video monitor

Hydraulic system

System pressure	20.7 MPa
Hydraulic tank capacity	238 litres
• Filtration, return line	4.0 micron
 Heavy duty gear type pumps 	
Cylinders diameter:	
Steer cylinders (2)	160 mm
Dump cylinders (2)	177.8 mm

Electrical system

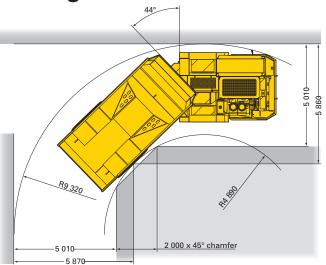
Voltage, system start & accessories	24	V
Alternator, high output	100	A

- Hydraulic warning system; level, hyd. temp. oil
- Hella projection lights
- Isolation switch lockout

Fuel

ruei	
• Fuel tank capacity	844 litres
• Fuel consumption, full load	
• Fuel filtration	10 μm
 Anti-siphon fuel supply 	

Turning radius



- Turning angle +/-42.5°
- Dimensions shown are based on standard vehicle configuration with 27 mm tyre deflection
- All dimensions are shown in millimetres

Grade performance

NB. 3% rolling resistance assumed. Actual performance may vary depending on the application

Standard configuration, box empty

Percent grade	0.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
Ratio					1:12	1:10	1:8	1:7			1:5
1st gear (km/h)	6.9	6.9	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.7	6.7
2nd gear (km/h)	10.2	10.2	10.2	10.1	10.1	10.1	10.0	10.0	10.0	9.9	9.9
3rd gear (km/h)	13.6	13.6	13.5	13.5	13.4	13.3	13.3	13.2	13.1	13.1	13.0
4th gear (km/h)	19.8	19.7	19.5	19.4	19.3	19.2	19.0	18.9	17.6	16.3	15.1
5th gear (km/h)	27.2	27.0	26.7	26.5	26.2	25.4	22.7	20.5	17.2		
6th gear (km/h)	40.4	39.8	39.3	37.0	31.4						

Standard configuration, box loaded

Percent grade	0.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
Ratio					1:12	1:10	1:8	1:7			1:5
1st gear (km/h)	6.8	6.8	6.8	6.7	6.7	6.7	6.6	6.6	6.6	6.5	6.3
2nd gear (km/h)	10.2	10.1	10.0	9.9	9.8	9.8	9.6	8.7	8.0	7.3	
3rd gear (km/h)	13.5	13.4	13.2	13.1	12.9	11.5	10.2				
4th gear (km/h)	19.5	19.2	18.9	16.6	14.0						
5th gear (km/h)	26.7	26.1	21.6								
6th gear (km/h)	39.2	30.5									

Optional equipment

Main frame

- Wheel chocks and chock brackets
- Tele dump

Ergonomic

- Grammer seat with retractable seat belts
- Heater

System

• Ansul dual bottle fire suppression with engine shutdown

- Electric hydraulic tank fill pump
- Lincoln auto lube with timer
- Wiggins fast fuel-, transmission-, hydraulic- oil fill

Drive train

• Neutral brake apply

Electrical system

- Amber strobe light power on
- Load lights
- Side light opposite operator
- Tail and brake lights
- Turn signals, front and rear

- 24/12 V power converter
- Loading camera
- Battery heater, 120 V
- Block heater, 120 V
- Hydraulic oil heater, 120 V
- Engine oil heater, 120 V
- Diesel Filter with heater and water separation (7 micron)
- Fire extinguisher (8 kg)

Controls and instruments

- Blockout 5th and/or 6th gears
- Emergency steering- accumulator type
- Extended data gauge package

Power unit

Epoxy coated radiator

Documentation

- LinkOne parts catalogue, CD
- Parts and service manual plasticised

Parts kit

• 1 000 hour consumables

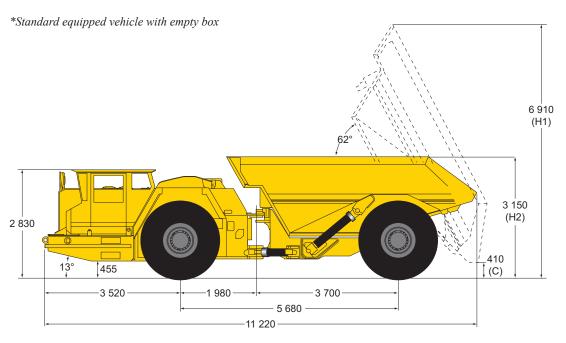
Other

• Tool box

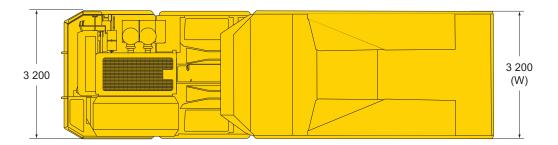
Dump box data			STD		
Material density (t/m³)		1.8	2.0	2.2	2.4
Volume, SEA struck (m³)		26.2	23.1	20.3	18.5
Volume, Semi-heaped (m³)	27.8	25.5	22.7	20.8	
Volume, SAE heaped (m³)		31.3	27.8	25.0	23.4
Width, dump box (mm)	W	3 400	3 200	3 200	3 200
Dump position: Box height, max (mm)	H1	7 015	6 910	6 800	6 720
Tramming position: Dump box height (mm)	H2	3 255	3 150	3 000	2 885
Dump position: Clearance (mm)	С	410	410	410	410

Dimensions and weights*

Approximate weight	42 000 kg
Axle load, front end	_
Axle load, back end	_



Side view



Top view

- Dimensions shown are based on standard vehicle configuration with 27 mm tyre deflection
- All dimensions are shown in millimetres

