BH35-2

REAR DUMP TRUCK



Salient Features

The Robust Truck

Top Performance:

 High power engine, rugged AVTEC CLT 754 transmission with automatic lock - up clutch and heavy duty planetary axle provide optimum combination of speed and tractive effort.

Enchanced Productivity:

 High power to weight ratio gives ample reserve power for faster cycle time. Wide target area, large volumetric body & low loading height ensures high productivity.

Increased Reliability:

Adjustment-free wet multiple disc brakes for rear axle and dry caliper disc brakes for front axle offer longer life.

Excellent Serviceability:

• Low maintainability and repairability index, evaluated through SAE J817A, compared to any other dumper in its class.

Exceptional manoeuvrability:

 Orbitrol full time Power steering with a good combination of steering angle, shorter turning radius, wheel tread and wheel base provide high degree of manoeuverability.

Superior operating comfort:

 Human-engineered cabin with ergonomically designed operator's compartment & controls offer maximum comfort and operational ease.

Improved safety:

Features include Integral ROPS cabin, emergency steering, dual braking system to meet relevant safety standards.



Max. Payload : 3

Capacity (heaped) SAE / ISO 2:1 :

Flywheel Power (net)

: 31,752 kg

: 22.5m³

: 280 kW (375 hp) @ 2100 rpm

BH35-2



Technical Specifications

Engine

| • | | | | |
|---|---|--|--|--|
| Make Model | Cummins (India) BEML NTA-855-C BSA6D140-1 | | | |
| Model | N1A-055-C | BSA6D140-1 | | |
| Туре | IC-Diesel, 4-stroke, turb och arged, after cooled, direct injection, water cooled. IC-Diesel, 4-stroke, turbo charged, a cooled direction, water cooled. | | | |
| Number of cylinders | 6, inline | 6, inline | | |
| Bore & Stroke (mm) | ø 140 x 152 mm | ø 140 x 165 mm | | |
| Displacement | 14.0 ℓ | 15.2 ℓ | | |
| Fly wheel power | 280 kW(375hp) @2100 rpm | 280 kW(375hp) @2100 rpm | | |
| Maximum net torque | 1627 N-m (166 kg- m) @ 1400 rpm | 1628 N-m (166 kgm) @ 1400 rpm | | |
| Meets SAE J 1349 | | | | |
| Electricals Starting motor Battery Alternator | 24V DC, 7.5 kW 2 X 12V, 200 Ah 24 V 30 A | 24V DC, 7.5 kW 2 X 12V, 200 Ah 24 V 45 A | | |



Power Train

Transmission

Model **AVTEC CLT 754**

Type Power shift with automatic Lock up

clutch

Drive axle Full floating

Differential

Type Traction sensing, automatic

Ratio 3.23:1

Final drive

Type Planetary reduction type

Ratio 4.58:1 Total reduction 14.79:1

Travel speeds (km/h)

2nd 3rd 4th Range 1st 5th 22.40 14.82 34.25 47.30 Forward 9.12 4.76

Reverse



Steering System

Type Orbitrol, full time power steering

Cylinder

Type Double acting, piston type

Quantity Two

Bore x stroke Ø 110 x 435 mm Relief pressure 12.4 MPa (126 kg/cm²)

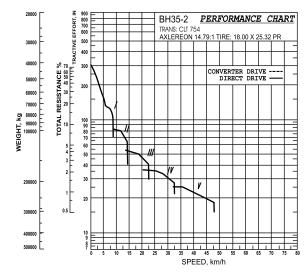
Emergency steering Electrically driven hydraulic Pump

and motor

Performance

Turning radius 8.0 m Vehicle clearance Dia 18.18 m

Performance Chart



How to use this chart: Draw a straight line from gross vehicle mass to percent of total resistance (total resistance = grade resistance + rolling resistance) and extend the same line upto tractive effort. From this point draw horizontally to the curve with the highest obtainable gear, then vertically down to obtain maximum speed.



Frame

Type Box section construction made of high tensile strength steel



Brakes

Service brakes

Front Air-over-hydraulic, dry caliper disc Air-over-hydraulic, wet multiple disc Rear

Emergency Air-over-hydraulic, automatic application

through relay emergency valves

Parking brake Spring actuated, air released, dry caliper

disc on axle input flange

Retarder brakes Rear brake serves as retarder brake

Meets ISO 3450 performance requirements



Hydraulics

Hydraulic pump

Type One no, tandem gear pump for hoist,

steering and brake oil cooling

213 Umin @ 2100 rpm (Hoist & Steering) Capacity 70 \(\ell \) min @ 2100 rpm (Brake oil cooler)

Relief pressure

Hoist 17.2 MPa (175 kg/cm²) Brake oil cooler 0.54 MPa (5.5 kg/cm⁻)

Hoist cylinders Twin, 3- stage, double acting, telescopic

type

 $16 \pm 1.5 \, \text{sec.}$ Body hoist time



Suspension

Type-front Frame mounted, hydropneumatic integral

rebound control

Rear Axle mounted, inverted hydropneumatic,

Integral rebound control

Cylinder Front Rear Quantity 2 nos 2 nos

Bore x stroke Ø 216 x 365 mm Ø 216 x 170 mm

Charging pressure 2.8 MPa 1.9 MPa

 (28.12 kg/cm^2) (19.5 kg/cm^2)

Load/deflection rate

Empty 482 kg/cm² 408 kg/cm² Loaded 1132 kg/cm² 5504 kg/cm²



Body

| Plate thickness | |
|-----------------|-------|
| Bottom | 16 mm |
| Side | 8 mm |
| Front | 12 mm |

Target area 5015 mm x 3475 mm

(Length x width)

Depth 1350 mm

Volumetric capacity

 Struck
 16.0 m³

 Heaped-SAE/ISO(2:1)
 22.5 m³

Guards

Engine & Transmission belly guard, cab spill guard, drive line protector, radiator fan guard and hand rails (Meets ISO 3457 requirements)



Tyres

Size $18.00 \times 25, 32PR(E-4)$ tubeless-standard (Front & Rear) $18.00 \times 25, 36PR(E-4)$ tubeless-optional

18.00 x 25, 40 PR(E-4) tubeless-optional

Rim size 13.00 x 25

BEML recommends the user to evaluate all job conditions and consult the tyre, manufacturer to make proper tyre selection.

90

Masses

| Net vehicle mass | 27,808 kg | |
|--|------------------------------|-------------------------------|
| Rated payload | 31,752 kg | |
| Gross vehicle mass | 59,560 kg | |
| | | |
| Mass distribution | Empty | Loaded |
| Mass distribution Front axle, kg | Empty 13,070 (47%) | Loaded 19,655 (33%) |

System refill capacities

| Systems | | Capacity (ℓ) |
|-------------------------|---------|--------------|
| Cooling system | า | 120 |
| Fueltank | | 540 |
| Engine lub. oil | | 26 |
| Transmission | | 36 |
| Differential | | 45 |
| Final drive (each side) | | 18 |
| Hydraulic tank | | 225 |
| Airtanks | | 150 |
| Suspension | - Front | 17 |
| | -Rear | 8.8 |



Cabin

Type Sound supressed, Integral ROPS cabin with electronic Diagnostic system

Meets ROPS performance criteria as per ISO 3471

Standard Accessories

General

ROPS cabin, Electronic Diagnostic system, Vandalism Protection Cap (Fuel tank), Head and tail lights, Air horn, Turn signal lights, Alternator, Electric starter, Key-switch, Wiper motor, Manual emergency steering, Windshield washer, Dump brake, Right& left Hand mirror, Portable fire extinguisher, Tool kit, Parking brake valve, Tiltable steering wheel and column, Exhaust heated body, Central warning lamp & buzzer, Battery relay, Backup Alarm with flasher, Catwalk, Mudflaps, Bodylock pins, Rock ejectors, Cabin floor mat, Safety seat belt, Cooperator seat, Air dryer, Front brake cut-off switch, Emergency brake, Engine shut-off switch, Twin fresh air fans, Fog lights, Dial guage on fuel tank, Auto retarder, Blind spot mirror & steering locking, Reflective stickers on all sides.

Guages

Ammeter, voltmeter, Air pressure, Engine oil pressure, Water temperature, Transmission oil temperature & pressure, Brake oil temperature, Air cleaner restriction, Speedometer, Tachometer, Electrical hour meter, Fuel level.

Indicators

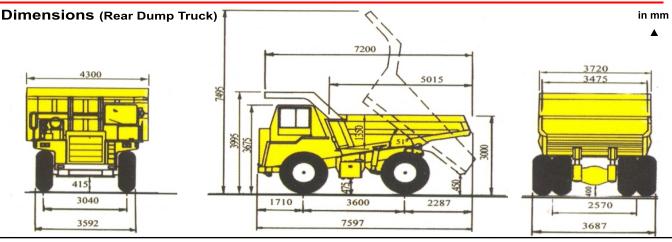
Hi-beam, Reverse, Turn signal, Body-up, Lube oil pressure, Water temperature, Parking brake and emergency steering "ON", Alternator warning, Transmission Oil temperature and pressure, Fuel level, Transmission filter clogging, Air pressure and hydraulic oil temperature.

Alarms

Air pressure, Water temperature, Transmission oil temperature & pressure, Lube oil pressure, Hydraulic oil temperature, Transmission filter clogging, Body-up and parking brake "ON", Low fuel level.

Optional Accessories

Tyre inflation kit, Suspension charging kit, Auto emergency steering, Air conditioner and Heater unit, exhaust muffler (Non exhaust heated body), Fast fill system for fuel, Automatic centralised lubrication system, Parking brake interlock, Radial tyres, Auto fire suppression system, Body wear bars, Coal body.



- 1. Illustrations may include optional equipment & accessories and may not include all standard accessories.
- 2. Materials and specifications are subject to change without notice.
- 3. All the specifications meet relevant ISO standards.



MARKETING NETWORK

BEMIL LIMITED

: BEML Soudha, 23/1, 4th Main, SR Nagar, Bangalore-560 027. PH: +91-80-22963240 FAX: +91-80-22963164 **Corporate Office**

Email: edc@beml.co.in; agmpr@beml.co.in

International Division: BEML Soudha, 23/1, 4th Main, SR Nagar, Bangalore-560 027. Ph. No. +91-80-22233350, 22222730

Fax No. +91-80-22224874 Email: office@export.beml.co.in

Marketing Division : 5th floor, Unity Building, J C Road, Bangalore-560 002. Ph. No. +91-80-22963501/02/05, 22963507/09/10

Fax No. +91-80-22963541 Email: mmoffice@sales.beml.co.in

REGIONAL OFFICES

BILASPUR:

1/A. Sector C. Sirgitti Industrial Area. PO: Tifra. Bilaspur - 495 223. Ph. No. 07752-252082, Fax No. 07752-252065. E-mail :bilaspur@rm.beml.co.in

Flat No. 10 & 11, Supriya Estates, Sterling Road, Nungambakkam Road, Chennai - 600 034 Telefax No. 044 - 28257319 E-mail : chennai@rm.beml.co.in

HYDERABAD:

3-6-114, Himayat Nagar, Hyderabad - 500 029. Ph. No.: 040-23227032, Fax No.: 040-23221794 E-mail: hyderabad@rm.beml.co.in

KOLKATA:

Flat No. 9, 10 & 11, 5A, Lord Sinha Road, Kolkata - 700 071. Ph. No. 033-22826314, Fax No. 033 - 22821033 E-mail: kolkatta@rm.beml.co.in

MUMBAI:

Rajmahal, 1st Floor, 84, Veer Nariman Road, Churchgate, Mumbai-400 020. Ph. No.: 022-22852017, Fax No.: 022 - 22852633. E-mail: mumbai@rm.beml.co.in

33, Cement Road, Shivaji Nagar, Nagpur - 440 010. Ph. No. 0712 - 2248435, Fax No. 0712 - 2248343 E-mail: nagpur@rm.beml.co.in

NEW DELHI:

Flat No. E.F.G.H. 'Vandana', 11, Tolstov Road. New Delhi - 110 011. Ph. No. : 011-23316500 Fax No. 011-23325085 E-mail: delhi@rm.beml.co.in

RANCHI

712C, Circular Road, Ranchi - 834 001. Ph. No. 0651 - 2560370, Fax No. 0651 - 2560197 E-mail: ranchi@rm.beml.co.in

SAMBALPUR:

BEML Complex, NH-6. Baraipalli, Sambalpur - 786 150 Ph. No. 0663 - 2521604, Fax No. 0663 - 2521603 E-mail: sambalpur@rm.beml.co.in

SINGRAULI:

PB No. 5, Jhingurdha Colliery, PO : Sidhi, Singrauli - 486 889. Ph. No. 07805 - 266668, Fax No. 07805 - 267282

E-mail: singrauli@rm.beml.co.in

DISTRICT OFFICES

266-1, Dilbaug Villa, Darshan Society Road, Navrangpura, Ahmedabad - 380 009, Ph. No. 079 - 26445523, Fax No. 079-26423950, E-mail : ahmedabad@rm.beml.co.in

AHMEDABAD:

3, Burnpur Road, Asansol - 713 304, Ph. No. 0341-2252480, Fax No. 03410-2250601 E-mail:asansol@rm.beml.co.in

BHII AI

Room No. 22/C, BSP Building, Near Ispat Bhavan, Bhilai - 490 001 (CG), Ph. No. 0788-2223882 Fax No. 0788-2250055, E-mail: bhilai@rm.beml.co.in

BHUBANESWAR:

91/A1, Shaheed Nagar, Bhubaneswar - 751 007, Telefax No. 0674-2545227 E-mail: bhubaneswar@rm.beml.co.in

CHANDRAPUR:

Mamidwar Tiles Factory Compound, Ghugus Road, Padoli, Chandrapur - 442 406(MS) Ph. No. 07172-287230 Fax No. 07172-287760, Email : chandrpur@rm.beml.co.in

DHANBAD

Kamal Kunj, Kola Kusuma, Saraidhela, Dhanbad - 828 127, Ph No. 0326-2208982, Fax No. 0326-2200182. E-mail: dhanbad@rm.beml.co.in

GUWAHATI : RG Baruah Road, 9, Bylane (West), Thinali, Guwahati-781 024, Telefax No. 0361-2454696, E-mail:guwahati@rm.beml.co.in

HOSPET

No. 243, Sri Daruka Nilaya, No. 42, 1st Main Road, Basaveswara Badavane, Hospet-583 201(Karnataka) Mobile No. 09448489606

JAMMU

CBC, Block D/C, Gandhinagar, Jammu Tawi - 180 004, Ph. No. 0191-2430447, Fax No. 0191-2450764 (PP), E-mail : jammu@rm.beml.co.in

KOTHAGUDEM

5-25/1, Balaji Complex, Lakshmidevipalli, Kothagudem-507 101 (AP), Ph. No. 08744-242489,Fax No. 08744-245572, E-mail: kothagudem@rm.beml.co.in

MADURAL

9 - 4/49, Kalai Nagar, 2nd Main Road, Madurai - 625 017. Tele No. 0452-2649458 / 2649125 / 2649125

F4, Rajendra Prasad Road, Block 27, Neyveli - 607 803, Telefax No. 04142-268517, E-mail : neyveli@rm.beml.co.in

67-12, Dattaprasad Building, III Floor, MG Road, Panjim-403 001, Telefax No. 0832-2225135, E-mail : goa@rm.beml.co.in

RAMAGUNDAM

Opp. SCCL 11 A Mines, (PO) Jallaram, Godavari Khani - 505184, (via-Manthani), Karimnagar Dist (AP), Telefax No. 08728 - 244578, E-mail : ramagundam@rm.beml.co.in

No - 20 - B. Uchhab Bhavan, Bedla Road, Fatehpura, Udaipur - 313004, Rajasthan, Ph. No. 0294-2452053/2452055, Telefax No. 0294-2452054

